



**Bore mm**

75.9

79.0

**Stroke mm**

76.5

81.4

**Compression Ratio**

10.0:1

11.0:1

**Oil Capacity litres (inc filter)**

3.75

4.35

**Inlet valve dia. mm**

30

**Exhaust valve dia. mm**

24

**Torque Settings (Nm)**

CPS Adaptor to block

9

CPS to adaptor

9

Con Rod bolt

42

Ladder Frame

18.6 plus 26

◦

Oil pump

9

Rear oil seal carrier

9

Sump

19.5

Flywheel

30 plus 80

°

Cylinder Head

5 / 15 / 35 plus 75

°

Water pump

9

Cambelt cover backplate

9

Cam caps

7 plus 45

◦

Cam belt tensioner

20

Timing belt covers

9

Front pulley

40 plus 90

°

Cam cover

9

Water pump pulley

24

Water inlet

8



Crankcase breather

9

Inlet manifold

18

Fuel rail

15

Exhaust manifold



83.0

87.5

**Stoke mm**

83.1

83.1

**Compression Ratio**

10.8:1

10.8:1

**Oil Capacity litres (inc filter)**

4.3

4.3

